NAMIBIA UNIVERSITY
OF SCIENCE AND TECHNOLOGY

FACULTY OF ENGINEERING AND SPATIAL SCIENCES

DEPARTMENT OF MINING AND PROCESS ENGNEERING

QUALIFICATION : BACHELOR OF ENGINEERING IN METALLURGY	
QUALIFICATION CODE: 08BEMT	**LEVEL: 7**
COURSE CODE: HMT 710S	**COURSE NAME: HYDROMETALLURGY 314**
SESSION: JUNE 2023	**PAPER: THEORY**
DURATION: 2.5 HOURS	**MARKS: 75**

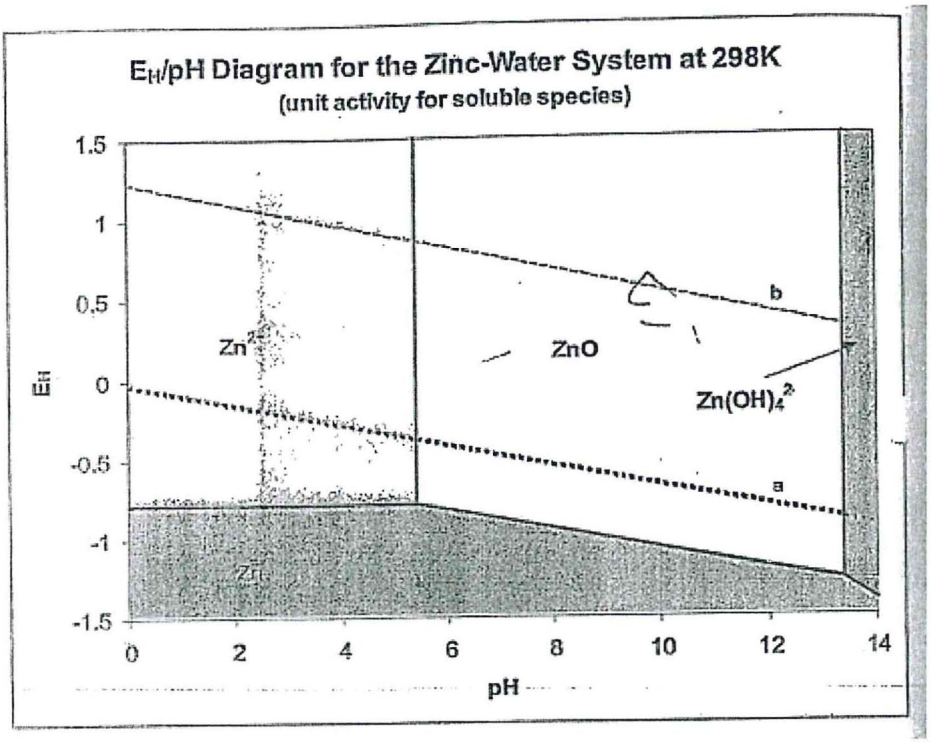
SECOND OPPORTUNITY QUESTION PAPER	
EXAMINER(S)	**Mr. Bernard Sililo** **Ms Foibe Uahengo**
MODERATOR:	**Dr. Theresa Coetsee**

INSTRUCTIONS
1. Answer all questions. 2. Read all the questions carefully before answering. 3. Marks for each question are indicated at the end of each question. 4. Please ensure that your writing is legible, neat and presentable.

PERMISSIBLE MATERIALS

1. Examination paper.

THIS QUESTION PAPER CONSISTS OF 10 PAGES (Including this front page)



b) Explain the stability of zinc in aqueous solution below the water stability lines at lower pH (say about 5.5) (3)

c) Write the balanced chemical equation of the zinc reaction and water at the conditions given in b). (2)

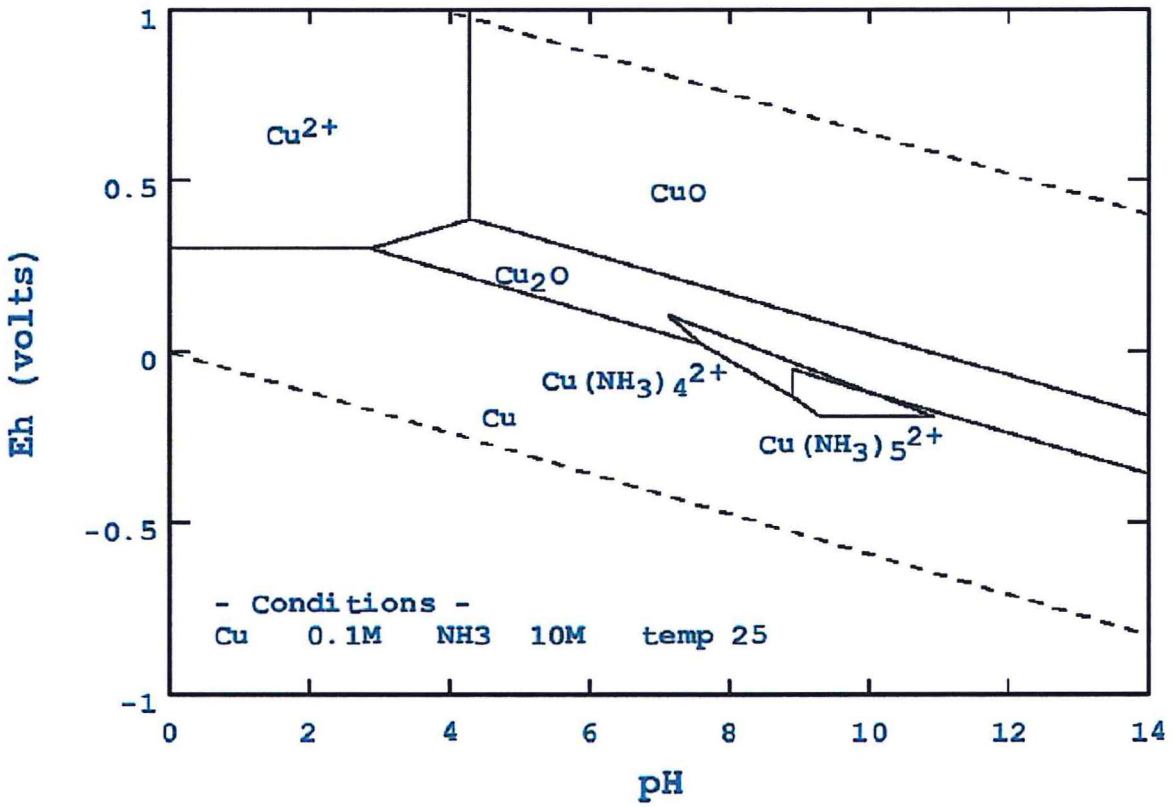
Question 5 **[8]**

a) What are the leaching conditions of copper sulphide that would result in elemental sulphur formation? (3)

b) Discuss the disadvantages of using leaching conditions that result in the formation of elemental sulphur compared to sulphate formation. (5)

Question 6 **[6]**

Assume you have a solution containing Fe(II) and Mn(II) both at 1 mol/l. You saturate the solution in H_2S and set the pH at about 5.5.



Question 8 **[4]**

Use the Eh/pH diagram below to answer the following questions.

a) Typically, gold is recovered by zinc cementation. How does zinc recover gold from cyanide solution. (2)

b) Write down the equation(s) of zinc cementation of gold. (2)

b) What is the flow rate of resin in the elution column? (4)

c) What is the acid concentration in the barren solution from electrowinning? (8)

d) What is the effect on the electrowinning operation of the small amounts of iron eluted from the resin? Suggest how the situation should be handled on the plant. (4)

9.2 Discuss the factors that determine the operating current density in copper electrorefining. (5)

Table 1: Standard reduction potential

Reduction Half-Reaction	Standard Reduction Potential (V)
$F_2(g)+2e^- \rightarrow 2F^-(aq)$	+2.87
$S_2O_8^{2-}(aq)+2e^- \rightarrow 2SO_4^{2-}(aq)$	+2.01
$O_2(g)+4H^+(aq)+4e^- \rightarrow 2H_2O(l)$	+1.23
$Br_2(l)+2e^- \rightarrow 2Br^-(aq)$	+1.09
$Ag^+(aq)+e^- \rightarrow Ag(s)$	+0.80
$Fe^{3+}(aq)+e^- \rightarrow Fe^{2+}(aq)$	+0.77
$I_2(l)+2e^- \rightarrow 2I^-(aq)$	+0.54
$Cu^{2+}(aq)+2e^- \rightarrow Cu(s)$	+0.34
$Sn^{4+}(aq)+2e^- \rightarrow Sn^{2+}(aq)$	+0.15
$S(s)+2H^+(aq)+2e^- \rightarrow H_2S(g)$	+0.14
$2H^+(aq)+2e^- \rightarrow H_2(g)$	**0.00**
$Sn^{2+}(aq)+2e^- \rightarrow Sn(g)$	-0.14
$V^{3+}(aq)+e^- \rightarrow V^{2+}(aq)$	-0.26
$Fe^{2+}(aq)+2e^- \rightarrow Fe(s)$	-0.44
$Cr^{3+}(aq)+3e^- \rightarrow Cr(s)$	-0.74
$Zn^{2+}(aq)+2e^- \rightarrow Zn(s)$	-0.76
$Mn^{2+}(aq)+2e^- \rightarrow Mn(s)$	-1.18
$Na^+(aq)+e^- \rightarrow Na(s)$	-2.71
$Li^+(aq)+e^- \rightarrow Li(s)$	-3.04

The Periodic Table of the Elements

1 **H** Hydrogen 1.00794																	2 **He** Helium 4.003
3 **Li** Lithium 6.941	4 **Be** Beryllium 9.012182											5 **B** Boron 10.811	6 **C** Carbon 12.0107	7 **N** Nitrogen 14.00674	8 **O** Oxygen 15.9994	9 **F** Fluorine 18.9984032	10 **Ne** Neon 20.1797
11 **Na** Sodium 22.989770	12 **Mg** Magnesium 24.3050											13 **Al** Aluminum 26.981538	14 **Si** Silicon 28.0855	15 **P** Phosphorus 30.973761	16 **S** Sulfur 32.066	17 **Cl** Chlorine 35.4527	18 **Ar** Argon 39.948
19 **K** Potassium 39.0983	20 **Ca** Calcium 40.078	21 **Sc** Scandium 44.955910	22 **Ti** Titanium 47.867	23 **V** Vanadium 50.9415	24 **Cr** Chromium 51.9961	25 **Mn** Manganese 54.938049	26 **Fe** Iron 55.845	27 **Co** Cobalt 58.933200	28 **Ni** Nickel 58.6934	29 **Cu** Copper 63.546	30 **Zn** Zinc 65.39	31 **Ga** Gallium 69.723	32 **Ge** Germanium 72.61	33 **As** Arsenic 74.92160	34 **Se** Selenium 78.96	35 **Br** Bromine 79.904	36 **Kr** Krypton 83.80
37 **Rb** Rubidium 85.4678	38 **Sr** Strontium 87.62	39 **Y** Yttrium 88.90585	40 **Zr** Zirconium 91.224	41 **Nb** Niobium 92.90638	42 **Mo** Molybdenum 95.94	43 **Tc** Technetium (98)	44 **Ru** Ruthenium 101.07	45 **Rh** Rhodium 102.90550	46 **Pd** Palladium 106.42	47 **Ag** Silver 107.8682	48 **Cd** Cadmium 112.411	49 **In** Indium 114.818	50 **Sn** Tin 118.710	51 **Sb** Antimony 121.760	52 **Te** Tellurium 127.60	53 **I** Iodine 126.90447	54 **Xe** Xenon 131.29
55 **Cs** Cesium 132.90545	56 **Ba** Barium 137.327	57 **La** Lanthanum 138.9055	72 **Hf** Hafnium 178.49	73 **Ta** Tantalum 180.9479	74 **W** Tungsten 183.84	75 **Re** Rhenium 186.207	76 **Os** Osmium 190.23	77 **Ir** Iridium 192.217	78 **Pt** Platinum 195.078	79 **Au** Gold 196.96655	80 **Hg** Mercury 200.59	81 **Tl** Thallium 204.3833	82 **Pb** Lead 207.2	83 **Bi** Bismuth 208.98038	84 **Po** Polonium (209)	85 **At** Astatine (210)	86 **Rn** Radon (222)
87 **Fr** Francium (223)	88 **Ra** Radium (226)	89 **Ac** Actinium (227)	104 **Rf** Rutherfordium (261)	105 **Db** Dubnium (262)	106 **Sg** Seaborgium (263)	107 **Bh** Bohrium (262)	108 **Hs** Hassium (265)	109 **Mt** Meitnerium (266)	110 (269)	111 (272)	112 (277)	113	114				

58 **Ce** Cerium 140.116	59 **Pr** Prascodymium 140.90765	60 **Nd** Neodymium 144.24	61 **Pm** Promethium (145)	62 **Sm** Samarium 150.36	63 **Eu** Europium 151.964	64 **Gd** Gadolinium 157.25	65 **Tb** Terbium 158.92534	66 **Dy** Dysprosium 162.50	67 **Ho** Holmium 164.93032	68 **Er** Erbium 167.26	69 **Tm** Thulium 168.93421	70 **Yb** Ytterbium 173.04	71 **Lu** Lutetium 174.967
90 **Th** Thorium 232.0381	91 **Pa** Protactinium 231.03588	92 **U** Uranium 238.0289	93 **Np** Neptunium (237)	94 **Pu** Plutonium (244)	95 **Am** Americium (243)	96 **Cm** Curium (247)	97 **Bk** Berkelium (247)	98 **Cf** Californium (251)	99 **Es** Einsteinium (252)	100 **Fm** Fermium (257)	101 **Md** Mendelevium (258)	102 **No** Nobelium (259)	103 **Lr** Lawrencium (262)

1995 IUPAC masses and Approved Names from http://www.chem.qmw.ac.uk/iupac/AtWt/
masses for 107-111 from C&EN, March 13, 1995, p. 35
112 from http://www.gsi.de/z112e.html